

## Model 8200 Hand Notcher

### Punch & Die Replacement

1. Remove the screw which secures the punch.
2. Slide the punch from the arm.
3. Remove the two screws securing the die.
4. Remove the die.
5. Slide a new punch onto the arm and secure with the screw.
6. Squeeze the lever (but do not "bottom" it) so that the front edge of the punch will just be in the die. (see illus.)
7. Slide the die into the punch so that the inside ends of the die grooves rest against the front ends of the punch sections.
8. Secure the die with the two screws.
9. Carefully operate the tool without the cable to be sure that the punch and die do not interfere. Adjust the die if necessary.
10. Test on a sample piece of cable. Inspect to make sure that the material is shearing cleanly.
11. Adjust the die if necessary in order to get the proper clearance for a clean punch.

